

# Work Order ID 50895

July 24, 2009 9:27:58 AM



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Item ID: D2313  
Revision ID: D  
Item Name: Intake Weldmont

Accept



Setup Start



Stop



Start Date: 7/27/09 Start Qty: 4.00  
Required Date: 7/27/09 Req'd Qty: 4.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan: *U* Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2313	Rev D

150

0.00



Packaging

Memo

0.00

Packaging

pull from stk  
4 x D2313 B40582  
send for anodizing

*R/O: 10059 C209/07/20 x4  
red anodize*

*69/7/23 (4)*

160

0.00



QC

Quality Control

Memo  
inspect

0.00

*=> 509/08/04*

*(x4)*

170

0.00



Packaging

Packaging

Memo

return to stock  
using new B/N

0.00

*173*

*9/8/4*

*(4) 50*

*QC 21*

*09/08/26*

# Picklist Print

July 24, 2009 7:25:18 AM

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Work Order ID: 50895



Parent Item: D2313RevD



Parent Item Name: Intake Weldmont

Start Date: 7/27/09

Required Date: 7/27/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2313RevD		Manufactured	No				Each	4.0000	4.0000			
Intake Weldmont												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

40582

4

4

u 97-08-05

**TNM ANODISATION et PEINTURE TNM INC.**

21 chemin de l'Aviation, Pointe-Claire, QC H9R 4Z2

Telephone: (514) 429-7777 Fax: (514) 429-5108

Certifié ISO 9001-2000 certified

Certifié NADCAP certified

PACKING  
SLIP

76460

7/21/2009

**CLIENT / CUSTOMER:****DART AEROSPACE LTD.**

1270 ABERDEEN STREET

HAWKESBURY , ONTARIO

K6A 1K7

**NO. DE COMMANDE:**  
**PURCHASE ORDER/****PO10059**

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	
1	4	4 ✓	D2313	B40582
1	10	10 ✓	D2224	B50014

Attention  
Linda

PICKED UP BY / RECU:

Mia Perolatus07/21/09

En cas de perte ou de dommages dû à la valeur intrinsèque de certaines responsabilités se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.

Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.

**TNM****ANODISATION et PEINTURE TNM INC.**

C. OF C

21 chemin de l'Aviation, Pointe Claire QC H9R 4Z2

Telephone: (514) 429-7777 Fax: (514) 429-5108

Certifié ISO 9001-2000 certified  
approuvé NADCAP approved

76460

7/21/2009

**CLIENT / CUSTOMER:****DART AEROSPACE LTD.**

1270 ABERDEEN STREET

HAWKESBURY , ONTARIO

K6A 1K7

**CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE****NO. DE COMMANDE: PO10059  
PURCHASE ORDER/**

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PART PROCESS & TREATMENT
1	10	10	D2224 B50014	RED ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER
1	4	4	D2313 B40582	RED ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER

S  
orloof

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées.

Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications.

Travel cards have been filled and are available for viewing upon request.

NOTE: Painted Parts will be Fully Solvent Resistant after 7 (seven) Full Days of Air Curing at Ambient Temperatures"

NOTE: Les pièces peintes seront complètement résistantes au solvant après 7 (sept) jours complets de séchage à l'air ambiant.

Signature/Signed: \_\_\_\_\_

[Signature] Directeur de la Qualité / Q.A. Manager

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO10059

Purchase Order Date 7/13/09  
PO Print Date 7/17/09

Page Number 1 of 1

Order From :

VC-AND002

ANODIZING & PAINT T.N.M. INC.  
21 AVIATION ROAD  
POINTE CLAIRE, QC H9R 4Z2  
CA

REVISED

Contact Name  
Vendor Phone 514 429 7777  
Vendor Fax 514 429 5108  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 6122-5207  
Terms Net 30  
Currency CAD  
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	50014	RAPPEL ANCHOR	7/20/09 Yes	10.00 ✓		\$11.0000	\$110.00
		Special Inst: RED ANODIZE AS PER MIL-8625F TYPE 1 OR 1B/1C/11/11B CLASS 2					
5		D2313 INLET WELDMENT	7/20/09 Yes	4.00 Each		\$52.5000	\$210.00
		Special Inst: AS ABOVE B40582 PRICE INCLUDE THE SURCHARGE FOR MASKING PART					
PO Total:							\$320.00

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

CZ

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 4

Change Date: 7/17/09